



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3284-003
Job Sheet 172332



Part No: D3284-003

Job Qty: 4 ea

Part Name: Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Due Date: 2/21/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP B 04.10.21 Added Step 4 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	4 pcs		2/21/18	0.00	0.00	Purchasing		AT 18/02/22
110	Packaging	4 pcs		2/21/18	0.00	0.00	Packaging2		AT DAS 18/02/22
120	QC	4 pcs		2/21/18	0.00	0.00	QC6		11 38
130	Packaging	4 pcs		2/21/18	0.00	0.00	Packaging3-1		FEB 23 2018
140	QC21-SA	4 Ea		2/21/18	0.00	0.00	QC21		

Part Op 90 - Issue P/O: _____ to Northern Aero Industries Order P/N: B80703-1 Manufacture per B80703 Rev. A

Descriptions: Certificate of Conformity is required

110 - Ensure certificate of conformity is attached

120 - Visually inspect parts for thread damage, fit and cad plating ***SEE NOTE***

DAS
21
9-00

FEB 26 2018

FEB 23 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B80703-1	Stud	4 pcs (1 ea)	90-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	B80703-1	4	0	0

Part Specifications

Specifications could not be found.

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Container No. 001

Stud

PART NO: D3284-003

Serial No/Batch: S044800

Revision:

Operation:

Change No:

Packaging

Mfg Date: 02/22/18

Job No: 172332

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN F_{tu} = 90 Ksi
 MIN F_{ty} = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

in

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3284	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ADJUSTABLE ENGINE MOUNT	NTS
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039049**

Supplier: BEA001-VU
B/E Aerospace
25 Dunlop Avenue
Winnipeg
MB
R2X 2V2 Canada
Phone: 204-772-9922
Fax: 204-772-7568

PO No: PO039049

PO Date: 2/15/18

Due Date: 2/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
FEB 14 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	B80703-1			Stud	Firmed	2/21/18	4 pcs	0 pcs	4 pcs	\$98.00/pcs	\$392.00
Line Item Note AS PER DWG D3284 REV. B B172332											
2	B80704-1			Stud	Firmed	2/21/18	4 pcs	0 pcs	4 pcs	\$165.00/pcs	\$660.00
Line Item Note AS PER DWG D3284 REV. B B172305											
3	B80705-1			Stud	Firmed	2/21/18	1 pcs	0 pcs	1 pcs	\$170.00/pcs	\$170.00
Line Item Note AS PER DWG D3284 REV. B B172306											
Grand Total:											\$1,222.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Power to Deliver

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Certificate of Compliance

Customer: Dart Aerospace Inc.
Customer Order Number: PO039049
Sales Order Number: 39402-1

Part Number: B80703-1
Drawing / Revision Level: A
Production Order: PR1400016025

Description: Stud, Male, 7/8, Engine Mount
Quantity: 4
Batch No.: 14-3187

Part Number: B80704-1
Drawing / Revision Level: A
Production Order: PR1300010942
PR1400015806

Description: Stud, Male, 3/4, Engine Mount
Quantity: 4
Batch No.: (2) 13-1922
(2) 14-3116

Part Number: B80705-1
Drawing / Revision Level: B
Production Order: PR1400015143

Description: Stud, Female, Engine Mount
Quantity: 1
Batch No.: 14-2945

B/E Aerospace Limited hereby certifies that materials, work performed and quality meet the requirements stated on the Customer's Purchase Order(s) and/or drawing(s).

Notes / Comments:

Signature: _____

Name: Jeff Brien

Date: 2018 Feb 16

Form completed by: Jean Martin



Passion to Innovate
Power to Deliver

B/E Aerospace Limited

25 Dunlop Avenue
R2X 2V2 Winnipeg
Canada
Tel : 204-783-5402
Fax : 204-783-5436

Packing Slip

Delivery No. : 8366
Delivery Date : 2018-02-16
SO No. : 39402
Your Reference : PO: PO039049
Delivery Method : FEDEX
Payment Condition : Net 30 Days

Delivery to: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Item	Description Batch Number	Total		Qty		Delivery Date
		Ordered	Unit	Delivered		
B80703-1	STUD, MALE, 7/8, ENGINE MOUNT 14-3187	4	EA	4		2018-02-16
B80704-1	STUD, MALE, 3/4, ENGINE MOUNT 13-1922 14-3116	4	EA	4		2018-02-16
B80705-1	STUD, FEMALE, ENGINE MOUNT 14-2945	1	EA	1		2018-02-16
Chantal Lavoie 613-632-5200 Ship Via: FedEx GROUND Acct#: 15179324-0 clavoie@dartaero.com Documents provided -COC -Packing Slip						
Packages: 0		Gross Weight: 0.00		Net Weight:		

Ordered by: Dart Aerospace Ltd.

Attention: Chantal Lavoie
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

Invoice to: Dart Aerospace Ltd.

Attention: Accounts
1270 Aberdeen Street

Hawkesbury K6A 1K7
Canada

0.00

Remarks

Certification Statement

I hereby certify that the aircraft part(s) described hereon were acquired from a source of supply that is consistent with the conditions under which TCCA distributor approval AMO88-97 has been granted.

Signatory

Date: